

# Baxta Exterior Stipple

## Product Description

Baxta Exterior Texture is a high build flexible texture profiles for maximum substrate hiding power. As a premium highly durable and flexible waterborne elastomeric membrane coating formulated with the new generation acrylic polymers, Baxta textures provides a durable crack bridging coating that moves with the substrate without rupturing. It's a tough weather-proof coating that provides optimum life cycle efficiency to a variety of surfaces. Baxta Exterior Stipple when applied with a texture roller gives a high build profile finish.

## Areas of Application

Cement render, tilt-up concrete, AAC blocks and panels, off-form concrete, Harditex sheeting, polystyrene foam panels, concrete blocks and clay bricks, pre-formed polymer formwork brick and masonry block work, and on interior masonry and plasterboard surfaces for a decorative finish.

For interior and exterior use.

## Technical Data

**Colour Range** White base to accept a vast range of pastel to mid-tone colours.

Deep base available for darker colours

**Finish** Flat textured profile, depending on type of roller used. Different profiles with various sand content available

**Solvent Resistance** Being thermoplastic film sensitive towards alcohol & aromatic hydrocarbons

**Toxicity** Dry film is not toxic , Low Odour

**Thinning & Clean Up** Water

**Thinning Rate** Up to 5% thinner may be necessary depending on method of application and climatic conditions.

**Theoretical Coverage\*\*** 2 sq. m. / litre per coat. Practical coverage may depend on surface profile, method of application and losses.

**Drying Time** (at 25C & RH 60%)\* Touch dry: 1hour\* / Recoat: 24 hours\* Packs available 4 litre, 15 litre.

\*Cooler temperature, higher film thickness and higher humidity conditions will require longer drying times

\*\*Practical coverage may depend on surface profile, method of application and losses. Higher film thickness will lead to lower coverage

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## **Method of Application**

Apply using Texture rollers. Baxta recommend that any texture be applied by a trained applicator that has experience in the application of texture coatings to provide the desired finish. Refer to in-store sample to decide if which profile is the suitable finish for your project.

## **Surface Preparation**

Ensure the surface is clean and free from all dust, dirt, grease and any surface contaminants. Mould and fungus must be removed and treated with antifungal solution prior to application of the coating. New cement and masonry substrates must have a pH level below 10 before coating. Block down new cement render to remove loose sand and clean tilt up slabs to remove all bond breaker material. Cracks and flaws should be filled with Baxta (ESP) Easy Sand Patch. Previously painted and textured masonry surfaces must be thoroughly prepared, primed and adhesion tested before coating. *Not recommended for timber, particle board and ply wood surfaces.*

## **Substrate Filler**

Fill defects with a flexible exterior grade acrylic based compound such as Baxta ESP Easy Sand Patch, and movement gaps and joints with a flexible water based paintable exterior grade chalking product. Compressed Fibre Cement (CFC) sheet settings must be filled flush and level to the surface with a recommended setting system and compound. Texture coatings will not hide CFC uneven joint settings and sheet defects.

## **Application**

A minimum of 30 days curing is required for proper curing of alkaline masonry/cement substrates. Stir the contents thoroughly before and during use. Apply one coat of substrate primer / Undercoat (eg. Baxta CCP or CSP) and allow to dry for minimum 4 hours. Then apply one coat of Baxta Exterior Stipple, allow to dry. No top coat required. However multiple top coats can be applied if desired.

## **Mix and Colour Check**

Mix the paint before application with a wide flat (25mm) paddle or a hand paint mixer with a perforated base, in a circular lifting motion from the bottom of the container for 5 minutes or until the paint and colour are thoroughly mixed. Remix the paint every 2 hours to ensure product consistency. Check colour to the colour chart/standard prior to application. Inner mix multiple containers together to ensure colour consistency. Replace and secure container lid during painting to prevent the paint drying within the container.

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## Coating Maintenance

Washing the painted surface periodically will maintain the look of a newly painted surface longer. Clean the surface with a diluted sugar soap or a mild detergent and rinse well with clean water. Do not use scouring pads, abrasive brushes, high pressure washing or solvent to clean the painted surface. These will damage the paint film and cause premature failure of the coating.

## Flammability & Transport Information

- Non-flammable.
- Ensure container is upright with lid secure.
- Ensure the container is secured in the vehicle for transport

## Environmental

- Do not wash painting equipment and allow waste to enter drains and water ways.
- Do not dispose of unwanted paint and thinners that will enter drains and water ways.
- Refer to state / local EPA and council web sites for environmental and safe disposal

## Safety & Precautions

- Do not apply when surface temperature is below 10 C or over 35 C
- Do not apply in environments of high humidity/moisture, or if pending rain is a possibility.
- Apply in calm fine weather conditions and only during daylight hours.
- Cease painting 2 hours before sunset or if weather changes are forecast.
- Use only the recommended thinner for dilution and cleaning.
- Check paint colour to the colour chart/standard prior to application
- Provide adequate ventilation during use.
- Keep out of reach of children
- Avoid exposure of the new paint film to steam for 48 hours and to washing or scrubbing for 7 days.
- Check cross cut adhesion test of old coating before repainting.
- Apply a test sample for compatibility of this product over a small test area.

The technical information and suggestions for use and application are given in good faith. Since conditions of use are beyond the manufacturer's control, information contained herein is without warranty, implied or otherwise. The manufacturer does not assume any liability for any loss or injury resulting from the use of the product. Cooler temperature, higher film thickness and higher humidity conditions will require longer drying times