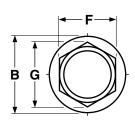
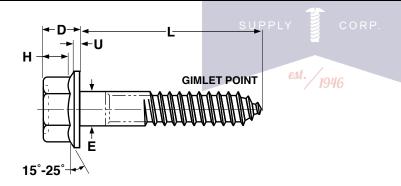
Cap Screws & Bolts

Hex Flange Lag Screws





Length of a hex flange lag screw (L) is measured from the underhead bearing surface to the extreme end of the screw. Minimum thread length is 1/2 length of the screw plus 0.50 inch or 6 inches, whichever is shorter.

HEX FLANGE LAG SCREWS IFI-111 (2000) ASME B18.2.1 (199									` ,		
SUPPLY	C C) R P		ı	F	C	;	В	U	D	н
Nominal Size	Threads per Inch	Body Diameter		Width Across Flats		Width Across Corners		Flange Diam.	Flange Thick- ness	Head Height	Wrench Height
	1946	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min
1/4	10	0.260	0.237	0.375	0.367	0.433	0.409	0.56	0.04	0.28	0.17
5/16	9	0.324	0.298	0.500	0.489	0.577	0.548	0.68	0.05	0.32	0.21
3/8	7	0.388	0.360	0.562	0.551	0.650	0.618	0.81	0.06	0.39	0.25
1/2	6	0.515	0.482	0.750	0.736	0.866	0.825	1.07	0.08	0.51	0.34

		Nominal Bolt Length			
Tolerance on Length	Nominal Bolt Size	Up to 6 inches, incl.		Over 6 inches	
	1/4 thru 1/2	-0.03		-0.08	

est. / 1946

Desc	ription	A one-piece hex-washer head screw with a flat bearing surface, spaced threads and a gimlet point.					
	cations/ ntages	Useful in constructing decks and also popular in timber assembly. Preferred by some over traditional lag screws because flat washers are not required. Galvanized finish offers resistance to corrosion.					
Mat	terial		AISI 1006 - 1022 or equivalent steel				
Haro	dness	NG	Rockwell B70 - B100				
Tensile	Strength		60,000 psi. minimum				
Coa	ating	CORP. Hex Flang	e Lag Screws are typically supplied with a hot-dipped galvanized finish. See Appendix-A for more information				