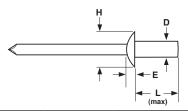
Closed-End All Aluminum







CLOSED-END, DOME HEAD, ALUMINUM BODY/ALUMINUM MANDREL BLIND RIVETS Pop®										
Part Number	D	Hole Size	Drill Number	Grip Range	L	Н	E	Ultimate Shear Load	Ultimate	
	Rivet Body Diameter				Length	Head Diameter	Head Height		Tensile Load	
				Inches	Max	Nominal	Nominal	Min, Ib.	Min, Ib.	
ADAC42	.125	.129133	#30	.063125	.316	.236	.051	120	150	
ADAC43	.125	.129133	#30	.126187	.377	.236	.051	120	150	
ADAC44	.125	.129133	#30	.188250	.440	.236	.051	120	150	
ADAC54	.156	.160164	#20	.188250	.455	.312	.066	430	605	
ADAC62	.187	.192196	#11	.063125	.345	.375	.081	575	840	
S ADAC64	.187 ^{0 R F}	.192196	#11	.188250	.540	.375	.081	575	840	
ADAC66	.187	.192196	#11	.251375	.595	.375	.081	575	840	
ADAC68	.187	.192196	#11	.376500	.720	.375	.081	575	840	
ADAC610	.187	.192196	#11	.501625	.906	.375	.081	575	840	

Description	An aluminum blind fastener with a self-contained aluminum mandrel whose mandrel head is completely protected and secured within the closed end of the rivet. The head of the rivet body is slightly rounded and twice as wide as the body diameter.
Applications/ Advantages	Closed-end rivets are used where the adjoining back-plate cannot be accessed but must be kept weatherproof. The installed rivet forms a tight seal preventing seepage of liquid or gas through the fastener assembly. The dome head is the most popular style offered on closed end rivets. They are preferred in many electronics applications because there is no chance of the mandrel falling into the work area on the blind side. Closed-end rivets provide greater tensile and shear strength than similar-sized open end rivets. They should be used when fastening materials with mechanical and physical properties similar to aluminum.
Material	Rivet Body: Aluminum Alloy 5052 Mandrel: Aluminum Alloy 2024 or 7178
Shear Strength	Rivets shall have ultimate shear loads not less than the minimum ultimate shear loads specified in the above table.
Tensile Strength	Rivets shall have ultimate tensile loads not less than the minimum ultimate tensile loads specified in the above table.

Part Number Comparison - Dome Closed-End Aluminum Rivet/Aluminum Mandrel									
Kanebridge	Huck/ Automatic	Pop®	Marson®	Star	Celus®	Cherry	Gesipa®		
ADAC42	-	AD42AH	-	-	A42AD-CE	BAPH-04-02	GAMD42AC		
ADAC43	-	AD43AH	-	-	A43AD-CE	BAPH-04-04	GAMD43AC		
ADAC44	-	AD44AH	-	-	A44AD-CE	BAPH-04-04	GAMD44AC		
ADAC54	-	AD54AH	-	-	A54AD-CE	-	GAMD54AC		
ADAC62	-	AD62AH	-	-	A62AD-CE	BAPH-06-02	GAMD62AC		
ADAC64	ING	AD64AH	-	-	A64AD-CE	BAPH-06-04	GAMD64AC		
ADAC66	-	AD66AH	-	-	A66AD-CE	BAPH-06-06	GAMD66AC		
ADAC68	CORP.	AD68A H	-	-	A68AD-CE	BAPH-06-08	GAMD68AC		
ADAC610	-	-	-	-	-	BAPH-06-10	-		

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Marson® is a registered trademark of Alcoa Fastening Systems Industrial.

Pop® is a registered trademark of Pop Fastening Systems, Emhart Fastening Teknologies Industrial Division, a Black & Decker Co.