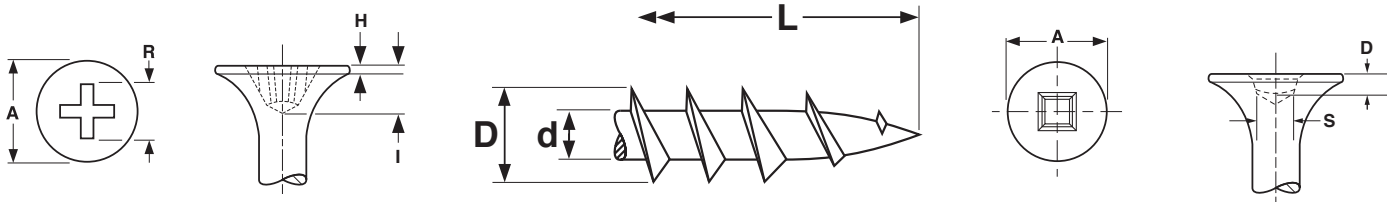


Self-Tapping Screws

Deck Screws

Phillips Recess Square Recess



BUGLE HEADS FOR DRYWALL, PARTICLE BOARD & DECK SCREWS

Nominal Size	A		H		R		I	Phillips Driver Size (Reduced Diameter Bit for #6 thru #10)	S		D		Square Recess Driver Size
	Head Diameter		Head Thickness		Phillips Recess Drive Diameter		Depth		Square Recess Drive		Depth		
	Max	Min	Max	Min	Max	Min	Ref		Recess Square		Depth		
									Max	Min	Max	Min	
6	.347	.315	.031	.020	.201	.176	.106	2	.106	.090	.071	.055	1
7	.355	.315	.031	.020	.201	.176	.118	2	-	-	-	-	-
8	.363	.315	.039	.020	.201	.176	.124	2	.113	.110	.075	.064	2
9	.363	.334	.039	.020	.201	.176	.124	2	-	-	-	-	-
10	.363	.334	.039	.020	.204	.190	.124	2	.113	.110	.075	.064	2
12	.415	.390	.055	.042	.265	.250	.144	3	.135	.131	.171	.140	3
1/4	.472	.450	.058	.047	.277	.260	.160	3	-	-	-	-	-

In the absence of a single industry standard for Bugle Heads, these dimensions are offered as a guide; slight deviations are acceptable.

PHILLIPS RECESS COARSE THREAD DECK SCREWS

Screw Size	Threads per inch	D		R		I	Phillips Recess Depth
		Major Diameter		Phillips Recess Diameter		Phillips Recess Depth	
		Max.	Min.	Max.	Min.	Ref	
6	8 to 10	.158	.142	.201	.176	.106	2
7	8 to 10	.169	.153	.201	.176	.118	2
8	8 to 10	.187	.170	.201	.176	.124	2
9	8	.195	.180	.201	.176	.124	2
10	8	.211	.192	.204	.190	.124	2
12	8	.239	.212	.265	.250	.144	3
1/4	8	.270	.240	.277	.260	.160	3

Tolerance on Length

Up to 1 in. incl.: -0, +0.060

Over 1 in.: -0, +0.100

In the absence of a single industry standard for Deck Screws, these dimensions are offered as a guide; slight deviations are acceptable.

NOTE: There is no single standard for deck screw dimensions. These values are offered as a guide; deviations from these specifications may occur.

	Steel	Stainless
Description	A bugle head screw with spaced threads, extra sharp point and dactrotized finish.	A bugle head screw with spaced threads and extra sharp point, manufactured of corrosion-resistant stainless steel.
Applications/ Advantages	Designed specifically for joining pieces of pressure treated lumber. Provides corrosion resistance superior to phosphate-coated drywall screws without discoloring the wood. The square drive recess is preferred by some for its excellent torque transmission and resistance to cam-out problems.	Designed specifically for joining pieces of pressure treated lumber. Remains resistant to corrosion for approximately twice as long as do dactrotized steel deck screws.
Material	AISI 1018 or equivalent steel	18-8 passivated stainless steel
Hardness	Rockwell C 45 - 64	Rockwell B 85 - 95
Plating	194 Steel deck screws have a dactrotized finish or a generic equivalent.	Stainless deck screws require no additional coating.