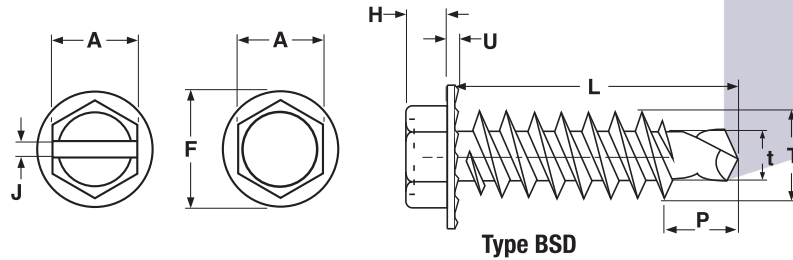


**SELF-DRILLING** **Serrated Hex Washer, SPACED Thread**



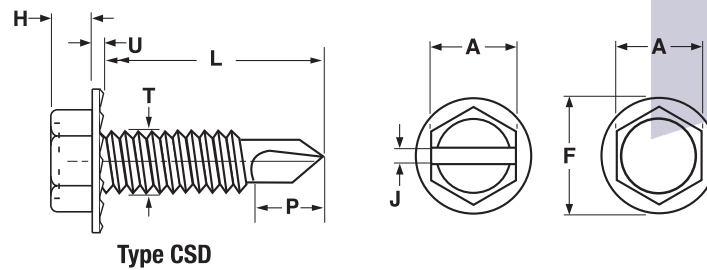
SERRATED HEX WASHER SELF-DRILLING SCREWS, SPACED THREAD																		
Nominal Screw Size & Threads per Inch	A		H		F		U		T		t		Drill Point Size	P	Drilling Thickness		Recommended Screw Gun Speed	
	Width Across Head		Head Height		Washer Diameter		Washer Thickness		Major Diameter		Minor Diameter				Protrusion Allowance	Max		Min
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min						
6-20	.250	.244	.093	.080	.328	.302	.030	.019	.139	.135	.104	.099	2	.163	.090	.035	2500	
8-18	.250	.244	.110	.096	.348	.322	.036	.024	.166	.161	.122	.116	2	.211	.100	.035	2500	
10-16	.312	.305	.120	.105	.414	.384	.036	.024	.189	.183	.141	.135	2	.235	.110	.035	2500	
1/4-14	.375	.367	.190	.172	.520	.480	.050	.030	.246	.240	.192	.185	3	.393	.220	.110	2000	
1/4-14	.438	.428	.190	.172	.590	.551	.050	.029	.246	.240	.192	.185	3	.393	.220	.110	2000	
5/16-12	.438	.428	.230	.208	.590	.551	.050	.029	.315	.307	.272	.263	4	-	.312	.110	2000	
5/16-12	.500	.489	.230	.208	.676	.624	.055	.035	.315	.307	.272	.263	3	-	.312	.110	2000	

1/4 & 5/16" diameters are available with multiple head dimension configurations.

Description	An integrally formed hex washer head screw with serrations on the bearing surface of the washer face, and a drill point. Serrations extend from outer edge of washer face to the screw shank. Thread pitch is spaced (like a type-BSD drill screw).	
	Steel	Stainless
Applications/ Advantages	Used to attach plywood, soft wood or metal to metal. Serrated washer design adds greater holding power to components subject to vibrations caused by repeated movements. The 1/4-inch diameter screws, for instance, are commonly used to attach reinforcing strut or L-angle to garage doors.	The 18-8 stainless drill screw offers superior corrosion resistance when compared with a steel zinc part. The hardness of the material to be drilled should be a minimum of 10-20 Rockwell hardness points less than the fastener.
Material	AISI 1016 - 1024 or equivalent steel	18-8 Stainless Steel
Heat Treatment	Fasteners are heat treated in a carbonitriding or gas-carburizing system at a minimum temperature of 625°F, or in a cyaniding system (with buyer's permission) at a minimum temperature of 450°F.	-
Case Hardness	Rockwell C 52 - 58	-
Case Depth	#6 Diameter: .002 - .007 #8 thru #12 Diameters: .004 - .009 1/4" Diameter & larger: .005 - .011	-
Core Hardness	Rockwell C32 - 40	-
Minimum Torsional Strength for Steel screws	#8 diameter: 41 lb.-in. #10 diameter: 55 lb.-in. 1/4" diameter: 132 lb.-in. 5/16" diameter: (no industry standard)	-
Plating	Serrated hex washer self-drilling screws are usually supplied with a clear zinc finish.	18-8 Stainless drill screws are usually supplied without an additional finish.

Serrated Hex Washer,  
MACHINE SCREW Thread

SELF-DRILLING



SUPPLY CORP.

est. / 1946

Type CSD

SERRATED HEX WASHER SELF-DRILLING SCREWS, MACHINE SCREW THREAD															
Nominal Screw Size & Threads per Inch	A		H		F		U		T		Drill Point Size	P	Drilling Thickness		Recommended Screw Gun Speed Max RPM
	Width Across Head		Head Height		Washer Diameter		Washer Thickness		Major Diameter			Protrusion Allowance	Max	Min	
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min					
8-32	.250	.244	.110	.096	.348	.322	.036	.024	.163	.157	2	.162	.100		2500
10-24	.312	.305	.120	.105	.414	.384	.036	.024	.189	.181	2	.193	.110		2500
											3	.258	.175	.110	
10-32	.312	.305	.120	.105	.414	.384	.036	.024	.189	.183	3	.258	.175	.110	2500
12-24	.312	.305	.155	.139	.432	.398	.029	.022	.215	.207	3	.293	.210	.110	2500
1/4-20	.375	.367	.190	.172	.590	.551	.063	.029	.250	.242	3	.350	.220	.110	2000
1/4-20	.438	.428	.190	.172	.610	.580	.063	.037	.250	.242	2	.275	.175	.035	2000
5/16-18	.438	.428	.229	.208	.610	.580	.063	.037	.315	.307	3	.421			

1/4" diameter is available with multiple head dimension configurations.

<b>Description</b>	An integrally formed hex washer head screw with serrations on the bearing surface side of the washer face and a drill point. Serrations extend from outer edge of washer face to the screw shank. Thread design is unified (type-CSD).
<b>Applications/Advantages</b>	Used to attach plywood, soft wood or metal to metal. Serrated washer design adds greater holding power to components subject to vibrations caused by repeated movements. The 1/4-inch diameter screws, for instance, are commonly used to attach reinforcing strut or L-angle to garage doors.
<b>Material</b>	AISI 1016 - 1024 or equivalent steel
<b>Heat Treatment</b>	Fasteners are heat treated in a carbonitriding or gas-carburizing system at a minimum temperature of 625°F, or in a cyaniding system (with consent of the buyer) at a minimum temperature of 450°F.
<b>Case Hardness</b>	Rockwell C 52 - 58
<b>Case Depth</b>	#8 thru #12 Diameters: .004 - .009 1/4" Diameter & larger: .005 - .011
<b>Core Hardness</b>	Rockwell C32 - 40
<b>Minimum Torsional Strength for ZINC-plated screws</b>	#8 diameter: 41 lb.-in. #10 diameter: 55 lb.-in. 1/4" diameter: 132 lb.-in.
<b>Plating</b>	Serrated hex washer self-drilling screws are usually supplied with a clear zinc finish.

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