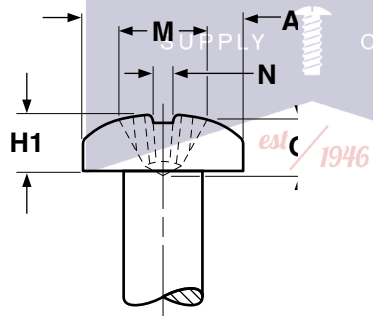
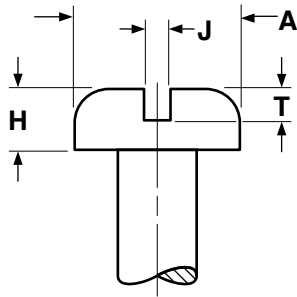


# Self-Tapping Screws

# Head Dimensions

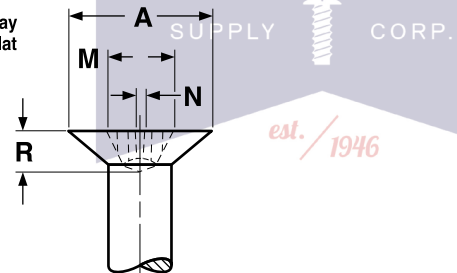
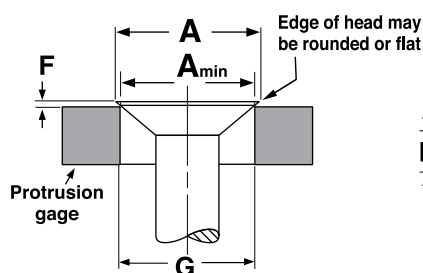
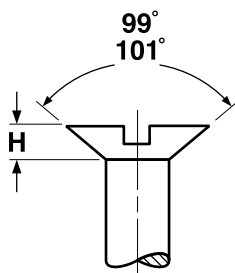
Pan  
100° Flat



**PAN HEADS FOR SELF-TAPPING AND DRILLING SCREWS**

ASME B18.6.4-1998

Nominal Size	A		H		H1		J		T		M		G	N	Phillips Driver Size
	Head Diameter		Height of Head				Width of Slot		Depth of Slot		Dimensions of Recess				
			Slotted		Recessed						Diameter		Depth	Width	
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	
2	.167	.155	.053	.045	.062	.053	.031	.023	.031	.022	.104	.091	.059	.017	1
3	.193	.180	.060	.051	.071	.062	.035	.027	.036	.026	.112	.099	.068	.019	1
4	.219	.205	.068	.058	.080	.070	.039	.031	.040	.030	.122	.109	.078	.019	1
5	.245	.231	.075	.065	.089	.079	.043	.035	.045	.034	.158	.145	.083	.028	2
6	.270	.256	.082	.072	.097	.087	.048	.039	.050	.037	.166	.153	.091	.028	2
7	.296	.281	.089	.079	.106	.096	.048	.039	.054	.041	.176	.163	.100	.029	2
8	.322	.306	.096	.085	.115	.105	.054	.045	.058	.045	.182	.169	.108	.030	2
10	.373	.357	.110	.099	.133	.122	.060	.050	.068	.053	.199	.186	.124	.031	2
12	.425	.407	.125	.112	.151	.139	.067	.056	.077	.061	.259	.246	.141	.034	3
14	.476	.457	.139	.126	.169	.156	.075	.064	.085	.068	.281	.268	.148	.036	3
1/4	.492	.473	.144	.130	.175	.162	.075	.064	.087	.070	.281	.268	.161	.036	3
5/16	.615	.594	.178	.162	.218	.203	.084	.072	.106	.085	.350	.337	.193	.059	4
3/8	.740	.716	.212	.195	.261	.244	.094	.081	.124	.100	.389	.376	.233	.065	4



**FLAT HEAD 100° FOR SELF-TAPPING SCREWS**

ASME B18.6.4-1998

Nominal Size	A		H		J		T		M	R	N	F		G	Phillips Driver Size
	Head Dimensions				Slot Dimensions				Recess Dimensions			Protrusion Above Gaging Diameter			
	Diameter		Height		Width		Depth		Diam.	Depth	Width	Max	Min	Gaging Diameter	
	Max	Min	Max	Min	Max	Min	Max	Min	Ref	Ref	Ref	Max	Min		
4	.212	.188	.049	.039	.039	.031	.024	.017	.110	.070	.018	.025	.016	.167	1
6	.262	.235	.060	.049	.048	.039	.030	.022	.148	.074	.027	.028	.017	.214	2
8	.312	.282	.072	.060	.054	.045	.036	.027	.162	.090	.028	.031	.019	.261	2
10	.362	.329	.083	.070	.060	.050	.042	.031	.178	.104	.030	.034	.021	.307	2
1/4	.477	.437	.110	.094	.075	.064	.055	.042	.240	.124	.033	.040	.025	.415	3