



### REGULAR & HIGH ALLOY HELICAL SPRING LOCKWASHERS

ASME B18.21.1-1999

Nominal Washer Size	A		B	$\frac{(T+t)}{2}$	W
	Inside Diameter		Outside Diameter	Mean Section Thickness	Section Width
	Max	Min	Max	Min	Min
#2	0.086	0.094	0.088	0.172	0.035
#3	0.099	0.107	0.101	0.195	0.040
#4	0.112	0.120	0.114	0.209	0.040
#5	0.125	0.133	0.127	0.236	0.047
#6	0.138	0.148	0.141	0.250	0.047
#8	0.164	0.174	0.167	0.293	0.055
#10	0.190	0.200	0.193	0.334	0.062
#12	0.216	0.227	0.220	0.377	0.070
1/4	0.250	0.260	0.252	0.487	0.109
5/16	0.312	0.322	0.314	0.583	0.125
3/8	0.375	0.385	0.377	0.680	0.141
7/16	0.438	0.450	0.440	0.776	0.156
1/2	0.500	0.512	0.502	0.869	0.171
9/16	0.562	0.574	0.564	0.965	0.188
5/8	0.625	0.641	0.628	1.073	0.203
3/4	0.750	0.766	0.753	1.265	0.234
7/8	0.875	0.894	0.878	1.459	0.266
1	1.000	1.024	1.003	1.656	0.297
1-1/8	1.125	1.153	1.129	1.847	0.328
1-1/4	1.250	1.280	1.254	2.036	0.359
1-3/8	1.375	1.408	1.379	2.219	0.391
1-1/2	1.500	1.534	1.504	2.419	0.422
1-3/4	1.750	1.789	1.758	2.679	0.424
2	2.000	2.039	2.008	2.936	0.427

<b>Description</b>	<p><b>Regular:</b> A coiled, hardened, split circular washer with a slightly trapezoidal wire section.</p> <p><b>High-Alloy:</b> Dimensionally identical to a regular split lock washer but made from 4037 alloy steel (sizes over 1" are equivalent to heavy split lockwashers in size and material).</p> <p><b>Stainless:</b> A regular split lock washer made from austenitic stainless steel.</p>
<b>Applications/Advantages</b>	<p><b>Regular:</b> (A) Applies greater bolt tension per unit of applied torque; (B) Provides a hardened bearing surface, creating more uniform torque control; (C) Provides more uniform load distribution; (D) Resists loosening caused by vibration and corrosion; (E) Is preferred lockwasher for use with hardened bearing surfaces.</p> <p><b>High-Alloy:</b> Designed for use with Grade-5 &amp; Grade-8 bolts and nuts.</p> <p><b>Stainless:</b> For use with stainless nuts and screws of a similar stainless alloy in corrosive environments.</p>
<b>Material</b>	<p><b>Carbon Steel:</b> SAE J403 1055 - 1065 carbon steel.</p> <p><b>High-Alloy Steel:</b> 1/4 thru 1": SAE J404 4037 alloy steel; 1-1/8 thru 1-1/2": SAE J403 1055 - 1065 carbon steel</p> <p><b>18-8 Stainless:</b> SAE J405 302 - 305 stainless steel.</p> <p><b>316 Stainless:</b> SAE J405 316 stainless steel.</p>
<b>Hardness</b>	<p><b>Carbon &amp; High-Alloy Steel:</b> Rockwell C38 - 46</p> <p><b>Stainless:</b> Thru 5/8": Rockwell C35 - 43; Sizes over 5/8": Rockwell C32 - 43</p>
<b>Twist Test</b>	<p>With the washer in a vice with the split ends free and straight above the vice jaws, a 90° segment of the free end is gripped with a wrench and bent. Washers are to withstand being twisted through a 90° angle without signs of fracture. When the washer ultimately fractures beyond the prescribed 90° limit, the structure at the breaking point shall show a fine grain.</p>
<b>Plating</b>	<p>See Appendix-A for information about the plating of carbon steel and alloy steel lock washers.</p>