

Description & Recommended Use

EuroBond D3 is a 1-component, cross-linking that meets the HPVA Type II and European D3 water resistance levels. A low viscosity, specially formulated, synthetic resin adhesive for use with laminate and wood plank flooring. A high set speed formulation adhesive based on an aqueous polyvinyl acetate polymer emulsion. Approved for indirect food contact by the FDA (i.e. bowls, butcher blocks, etc.).

While EuroBond D3 is sold primarily for flooring, it is a superior woodworking adhesive. Great for furniture.

FloorScore Certified: Indoor Air Quality Certified to SCS-EC10.3-2014 v3.0 Conforms to the CDPH/EHLB Standard Method v1.1-2010 (California Section 01350), effective January 1, 2012, for the school classroom, private office, and single-family residence parameters when modeled as Flooring. Also, conforms to the SCAQMD Rule 1168 - Adhesive and Sealants (January 2005). Register # SCS-FS-04220

**Specifications:**

- Water resistant adhesive developed to meet the increased demands of floating floors.
- Manufactured to time-tested European D3 Standards.
- HPVA Type II water resistance, NWWDA Type I & II water resistance.
- White drying to clear.
- 16 fl. oz. plastic bottle with flooring dedicated needle-nose tip for measured application and resealable cap.
- Flexible to allow for heavy traffic, flooring expansion and contraction.
- Resistant to household chemicals and cleaners.
- Fast setting, reduced installation time.
- Easily cleaned up with water when wet, FilmFree Glue Remover when dry.

Physical Properties:

Polymer Base	Synthetic polyvinyl acetate resin
Viscosity	4,000 cps @ 85°F
Total Solids Content	47-50%
Specific Gravity	1.09 @ 30°C
Speed of Set	Fast
Color, wet	White
Color, dry	Clear
Min. Film Formation	Temp. 54°F
pH	2.95
VOC (wet film, theo. meth.)	13.5 grams/liter
Freeze/Thaw Stability:	5 Cycles
Traffic Restrictions	Foot traffic after 8 hours, heavy traffic 24 hours
Recommended Max Open Time	10 to 15 minutes
Recommended storage temperatures:	40°-80°F

If stored in sealed containers between 40°-80°F it remains useable for at least 1 year.

SDS report Available upon request.

Directions: For use on laminate or wood floating floor systems.

Laminate: Trim tip opening to 1/16"

Wood: Trim tip opening to 1/8"

1. Squeeze a continuous bead of glue onto top side of the tongue and bottom of the groove. Glue on the bottom assures a strong bond and increased protection from subfloor moisture. This will also reduce gapping over the life of the floor. **Do not fill in groove as this may result in gapping.**
2. Assemble planks. A small amount of glue **MUST** squeeze out top of joint continuously to ensure full protection.
3. Allow 10-15 minutes set-up.
4. Using a plastic putty knife, remove excess glue and wipe seam with a damp cloth (keeping cloth clean).
5. Allow to dry for 24 hours before walking on floor.
6. Clean up any dried residue with Cal-Flor's FilmFree Glue Remover

NOTICE

The information and recommendations set forth herein are believed to be correct to the best of our knowledge and tests. The recommendations and suggestions herein are made without warranty or representation as to results.

LIMITED WARRANTY AND TERMS

Cal-Flor warrants that, for a warranty period of one year from the date of shipment from Cal-Flor to the initial purchaser, that this product was manufactured in accordance with Cal-Flor's specifications in effect on the date of manufacture. This Warranty does not cover any defects, damages or other harms caused to any extent or in any way by failure to follow applicable instructions, or abuse or misuse of the product.

LIMITATIONS OF REMEDIES AND DAMAGES – FOR ANY VALID CLAIM PRESENTED UNDER THE LIMITED WARRANTY, CAL-FLOR WILL REPLACE THE PRODUCT, OR AT ITS OPTION, REFUND THE PURCHASE PRICE. THIS REPLACEMENT/REFUND REMEDY IS THE PURCHASER'S SOLE AND EXCLUSIVE REMEDY AGAINST CAL-FLOR. THE PURCHASER AGREES THAT NO OTHER REMEDY (INCLUDING BUT NOT LIMITED TO LOST PROFITS, LOST SALES, INJURY TO PERSON OR PROPERTY OR ANY OTHER INCIDENTAL OR CONSEQUENTIAL LOSS) SHALL BE AVAILABLE TO PURCHASER FOR CLAIMS ARISING OUT OF ANY USE OF THE PRODUCT REGARDLESS OF THE LEGAL THEORY (CONTRACT, TORT OR OTHER). IN NO EVENT WILL CAL-FLOR BE OBLIGATED TO PAY DAMAGES TO PURCHASER IN ANY AMOUNT EXCEEDING THE PRICE THAT THE PURCHASER PAID FOR THE PRODUCT.