

SEMI-AUTOMATIC BLISTERING MACHINE

# IN-PACK



**DOTI BONAPACE**  
PHARMACEUTICAL & LAB EQUIPMENT SINCE 1946

IN-PACK IS THE PNEUMATIC BLISTERING MACHINE, IDEAL FOR CLINICAL TRIALS, STABILITY TESTING, PACK DEVELOPMENT AND LOW VOLUME PRODUCTION FOR LABORATORY OR CHEMIST'S SHOP. THE MACHINE IS THERMOFORMING, SEALING, CODING AND CUTTING BLISTERS IN PVC/ALU AND ALU/ALU.

OPERATIVITY:

USABILITY:

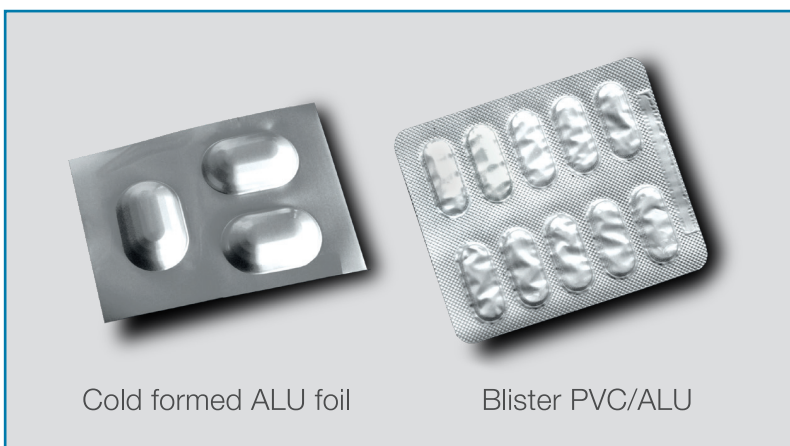
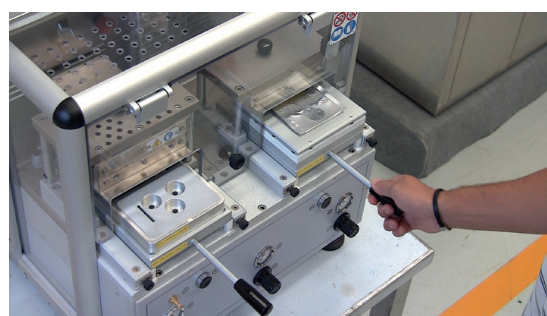
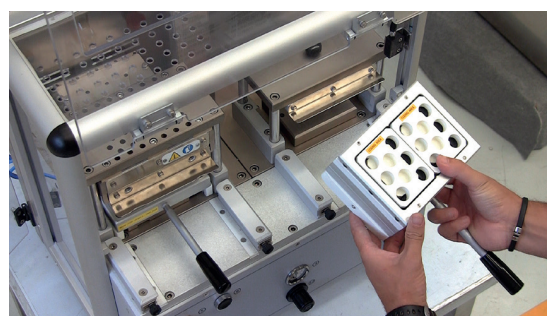
SEMI  
AUTO

EASY  
TO USE

BLISTERING MACHINE

## MAXIMUM YIELD IN A LITTLE SPACE

- COMPACT IN SIZE
- ALL PARTS IN STAINLESS STEEL AISI 316 OR ERGAL/ANODISED ALUMINIUM
- FAST AND EASY REPLACEMENT OF CHANGE SIZE PARTS
- NO START-UP WASTE
- HIGHLY EFFICIENT OPERATIONS TO PRODUCE LONG RUN QUALITY BLISTERS
- THE MACHINE IS FED WITH PRE-CUT PVC AND ALU FOILS
- TEMPERATURES, FORMING AND SEALING PRESSURES AND COUNTER CONTROLLED BY PLC
- ELECTRICAL AND PNEUMATIC EQUIPMENT
- MANUFACTURED IN COMPLIANCE WITH CE RULES AND GMP STANDARD



Cold formed ALU foil

Blister PVC/ALU

## TECHNICAL DATA

• MAX. FORMING DEPTH	25 mm for PVC/ALU	10 mm for ALU/ALU
• BLISTER SIZES FOR PVC/ALU	1 blister = 136x100mm	2 blister= 100x68mm
• BLISTER PER CYCLE	2	
• MAX. BLISTER SIZES FOR ALU /ALU	90x70 mm	
• BLISTER PER CYCLE	1	
• TEMPERATURE	20 - 190°C	
• STANDARD VOLTAGE	230V - single phase - 50 Hz	
• POWER CONSUMPTION	1 kW	
• COMPRESSED AIR	3-9 bar	
• AIR CONSUMPTION	6 L/cycle	
• OVERALL DIMENSIONS	430 (w) x530 (l) x 700 (h) mm	
• NET WEIGHT	90 Kg	
• FORMING MATERIALS	ALU/ALU, PVC, PVC+PVDC, PET- G, PP POLYBAR (ACLAR and POLYPROPYLENE after customer's material testing)	
• COVERING MATERIAL	ALU, MEDICAL PAPER, TIVEK, PET 12 PP70	
• OPTIONS	coding, perforation, external cooling unit	